

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	22165
<b>Description:</b> Cam Lock Shaft	<b>Part Number:</b>	D3382-3
<b>Dwg:</b> D3382 Rev. A <i>pg. 3</i>	<b>Qty:</b>	40
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	<i>[Signature]</i>	05.01.19	20
2	MC	Turn as per Folio FA489 and Dwg D3382 Material: AISI 303 SS Rod Ø0.375 (M303R.375) <b>Identify for D3382-3</b> Batch: <i>m16615</i>	<i>[Signature]</i>	05.01.19	<del>40</del> 30
3	QC2	Inspect parts as they come off the CNC machine	<i>[Signature]</i>	05.01.19	<del>40</del> 30
4	MV	Machine D3382-3 as per Folio FA489 and Dwg D3382 <b>Identify as D3382-3</b>	<i>[Signature]</i>	05.01.28	<del>40</del> 30
5	QC2	Inspect parts as they come off the CNC machine	<i>[Signature]</i>	05.01.28	<del>40</del> 30
6	QC8	Second check	<i>[Signature]</i>	05.01.28	30
7	MV	Deburr	<i>[Signature]</i>	05.01.28	30
8	QC5	Inspect work to Step 7	<i>[Signature]</i>	05.01.31	30
9	ST	Identify and Stock	<i>[Signature]</i>	05/01/31	30
10	AC	Cost / part _____	<i>[Signature]</i>	05.02.09	30
11	DC	Close W/O Inspect Level 21	<i>[Signature]</i>	05.02.10	30

Rev	Date	Change	Revised By	Approved
A	05.01.06	New issue	KJ/JLM	<i>[Signature]</i>

**RELEASED**  
*[Signature]* 05.01.19

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

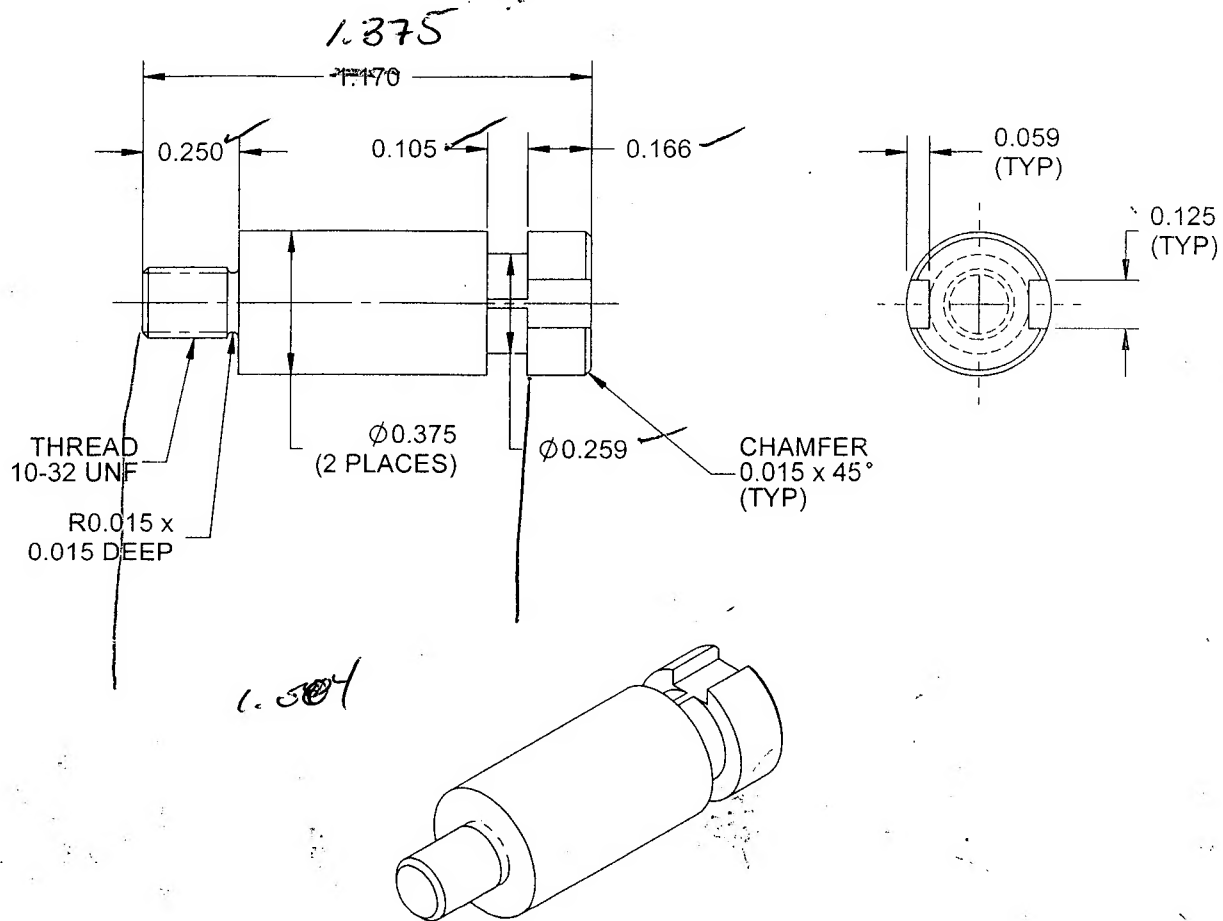
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3382	REV. A SHEET 3 OF 3
DATE 05.01.04		TITLE BATTERY LOCK	SCALE 2:1



### D3382-3 CAM LOCK SHAFT

#### NOTES:

- 1) MATERIAL: AISI 303 S.S. (REF. DART SPEC. M303R0.375)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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